



RUSH TRUCK CENTER, SALT LAKE
 INTERNATIONAL
 964 SOUTH 3800 WEST
 SALT LAKE CITY UT 84104-4567 US
 801-972-5320
 *** www.rushtruckcenters.com ***

INVOICE DATE	
11/01/2017 11:20:17CST	
INVOICE NUMBER/ACCT DOC NUMBER	
3008336737	
CUSTOMER NO.	BRANCH
350109	2101
PAGE:1 of 06	

BUCKLEY CONSTRUCTION
 2620 SOUTH SETTLERS BEND ROAD
 SOLD SOUTH JORDAN UT 84095
 TO : US

Service Invoice

RUSH TRUCK CENTER, SALT LAKE
 INTERNATIONAL
 SHIP 964 SOUTH 3800 WEST
 TO : SALT LAKE CITY UT 84104-4567 US
 801-972-5320

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CUSTOMER-PO	Order No.	MAIN-NUMBER	CUSTOMER-ADVISOR	SALES REP
350109	15171886	801-254-0451	67528-Jason Rough	

Cust Unit # 3	License #
Phone # 801-254-0451	Contact #
COMPLETION DATE: 10/27/2017	YEAR: 1994 MAKE/MODEL: INTERNATIONAL/4900:IH
RTL UNIT: RH557016	MILEAGE: 99,027 MI
SERIAL: 1HTSHPCR6RH557016	
Date in Service....: 08/24/1993	Front Diff Model....:
Engine Make/Model...: INTERNATIONAL/DT466	Front Diff Serial...:
Engine Serial No....: 000687004	Rear Diff Model....:
Trans Model.....: /	Rear Diff Serial....:

Job 2 ADVISE POWER STEERING PUMP

CUSTOMER STATES THAT THEY INSTALLED A POWER STEERING PUMP AND GEAR. NOW THE TRUCK WILL NOT TURN SHARP. CUSTOMER GOT REVISED STEERING GEAR FROM OUR PARTS DEPARTMENT.
 test drove truck would not turn sharp at all, lifted truck off ground, turn wheels all the way was hitting steer stops, and no pressure relieve was coming from pump, adjust gear box settings intel stops where 1/8 inch off stops test drove truck turns sharp now,
 Tech 10866 on 2017-10-09 at 15:43:35

Sales Qty	UOM	Item number	Item description	COR Unit rate	Per Extension
			LABOR SUBTOTAL:	250.00	
			PARTS SUBTOTAL:	0.00	
			MISC SUBTOTAL.:	0.00	
			COUPON SUBTOTAL.:		
			EPA FEE SUBTOTAL.:	4.00	
			SHOP SUPPLIES FEE.:	31.25	
			MACHINE CHARGE.:	0.00	
			JOB SUBTOTAL.:	285.25	

Employee(s) on above job :

Job 3 21-POINT INSPECTION

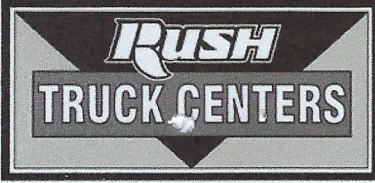
did inspection has low idle
 Tech 10866 on 2017-10-09 at 15:52:56

Sales Qty	UOM	Item number	Item description	COR Unit rate	Per Extension
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SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY (USD)
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LABOR SUBTOTAL:	0.00
PARTS SUBTOTAL:	0.00
MISC SUBTOTAL.:	0.00
COUPON SUBTOTAL.:	0.00
EPA FEE SUBTOTAL.:	0.00
SHOP SUPPLIES FEE.:	0.00
MACHINE CHARGE.:	0.00
JOB SUBTOTAL.:	0.00

Employee(s) on above job :

Job 4 PERFORM INFRAME OVERHAUL ON DT ENGINE

Removed front bumper then sat the hood back then removed cac piping on the hot side then the air box and tube then drained the radiator and removed hoses for radiator extraction
 Tech 10645 on 2017-10-13 at 11:14:58
 had to remove the hood due to radiator attaches to hood then i removed the radiator and then found and found that the lower radiator hose needs replaced due to being brittle and cracking then i removed the turbo found bad oil leak at the oil filter housing then i removed the wiring harness over the engine then i removed the fuel injection tubes then i removed the valve cover then removed the rocker arm assembly and all push tubes then i removed all head bolts then removed the coolant tube to the back of the engine then and bracket for the air compressor then i pulled the head found no damage to the head then checked the pistons and liners found liners still have the cross hatching and pistons look good will continue with the head disassembly to send head to be checked at machine shop
 Tech 10645 on 2017-10-13 at 16:05:54
 Started getting ready for machine shop and found all injectors seized in have them all soaking in penetrating oil so i can remove them
 Tech 10645 on 2017-10-13 at 16:56:57
 undressed the head / exhaust manifold / intake manifold / coolant connectors / long bracket / coolant sensor / then removed all injectors found all extremely rusted and seals all broken 2 of the connector tubes broken and all old and very brittle got P.O for Jason then got the radiator undressed and then got the P.O's to send radiator and the head out
 Tech 10645 on 2017-10-16 at 10:49:39
 Then removed the oil pan and took to steam bay and cleaned then removed the pickup tube and cleaned then removed all 6 pistons then the liners
 Tech 10645 on 2017-10-16 at 13:32:32
 then cleaned the deck and bores for liner installation then built all 6 liners lubed them up and then set all 6 liners then cleaned up bay and covered engine then got all 6 pistons ready for build will finish those in the morning and then starts doing the mains
 Tech 10645 on 2017-10-16 at 16:40:55
 started today and removed all main caps and bearings and cleaning then checked the crank and looks good no scaring then installed new bearings and reinstalled main caps then torqued to spec 115-ftlbs then i checked the protrusion and cyl

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#1 @ 0.004 cyl #2 @ 0.004 cyl #3 @ 0.005 cyl #4 @ 0.005 cyl #5 @ 0.005 cyl #6 @ 0.005 then i disassembled the pistons from rods and cleaned then i built all 6 pistons for install
 Tech 10645 on 2017-10-17 at 12:42:37
 Got here this morning and started to install pistons installed all 6 pistons and then torqued to 130ft/lbs.
 Tech 10645 on 2017-10-18 at 09:48:01
 Then i pulled all rollers and guides and cleaned and inspected the cam and it is good then reinstalled and then i cleaned the bottom of the block then installed the oil pick up tube then i installed the oil pan
 Tech 10645 on 2017-10-18 at 11:45:52
 Got the new radiator and started to put it together also got all parts ordered to finish the job
 Tech 10645 on 2017-10-18 at 12:45:52
 Replaced the oil filter and coolant filters and filled engine with oil also got radiator as far as i could waiting on parts to arrive to be able to finish the job
 Tech 10645 on 2017-10-18 at 15:37:24
 got lower radiator hose and all 3 belts and installed all then removed the compressor oil line and gave to parts for them to get it built then got the head back and unpackaged it and got ready to dress first thing in the morning
 Tech 10645 on 2017-10-19 at 16:28:17
 got the manifolds installed this morning and all fittings that needed to be on the head for install then i installed the head then all head bolts including the rocker assembly and then followed procedure in Navistar for head bolt torquing 3 stages 110 155 165
 Tech 10645 on 2017-10-20 at 11:00:29
 Then set the valves to spec in sequence to 0.025
 Tech 10645 on 2017-10-20 at 12:04:18
 hooked the injectors and tubes then hooked radiator then replaced the oil supply line to the compressor then started to hook everything back up to the radiator then hooked the valve cover then hooked the turbo then primed the fuel system then filled the radiator then fired the truck up and ran but still need to adjust idle and finish hooking the air to air hood air cleaner bumper
 Tech 10645 on 2017-10-20 at 17:19:51
 got the air to air hooked up and both cac hoses then hooked up the air box then fired back up and ran and took to the steam bay and cleaned engine then brought back in shop and hooked up the hood and bumper then drove around building several times then checked it over found valve cover is leaking bad pulled it back off and checked found nothing wrong reinstalled and torqued down and ran again found still leaking checked valve cover gasket with cover still on and found it is moving freely (valve cover is warped) did P&A and talked to Jason about it he is advising the customer then letting me know what to do next
 Tech 10645 on 2017-10-23 at 14:40:57
 got word back from Jason he said to pull valve cover and silicone so i pulled the truck back in and pulled the valve cover and then re-cleaned surfaces then silicone the valve cover and gasket to seal due to warpage then ran the truck and no oil leaks at this time pulled truck back outside this line is done
 Tech 10645 on 2017-10-25 at 14:53:35
 After road test found still leaking bad driver side pulled back in to see if we could straighten out any more
 Tech 10645 on 2017-10-25 at 15:45:21
 Started to adjust the idle and the set screw broke will need to extract..

SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY (USD)
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Removed valve cover to try to straighten out more
Tech 10645 on 2017-10-25 at 16:49:57

Sales Qty	UOM	Item number	Item description	COR Unit rate	Per	Extension
1.000	EA	FLTWK1825443:IH	PACKAGE,ENGINE OVRHL KIT DT466	1151.80	EA	1151.80
1.000	EA	FREIGHT	SHIPPING AND HANDLING	147.36	EA	147.36
1.000	EA		CYLINDER HEAD	1231.25	EA	1231.25
1.000	EA		RADIATOR	1248.75	EA	1248.75
6.000	EA	735094C91:IH	NOZZLE AMBAC R BODY CODE	EXC 131.25	EA	787.50
6.000	EA	735094C91-C1:IH	NOZZLE AMBAC R BODY CODE-CORE	CHG 22.61	EA	135.66
5.000	EA	682810C1:IH	GROMMET INJ DUST COVER	6.36	EA	31.80
1.000	EA	682810C1:IH	GROMMET INJ DUST COVER	6.36	EA	6.36
3.000	EA	L2643541:IH	HOSE FUEL & OIL 3/16"	1.52	EA	4.56
11.000	EA	2417C:IJN	JHN NON-CHLOR BRAKE	2.71	EA	29.81
1.000	EA	9811:R41	RGT NON-CHLORINATED BRAKE CLEANER	3.04	EA	3.04
1.000	EA	FREIGHT	682810c1:ih	15.27	EA	15.27
2.000	EA	LF3455:I53	L/O FLTR,FILTER-LUBE OIL	22.31	EA	44.62
32.000	EA	105816EXX:MBL	MOBIL DELVAC 1300 Super 15W-40, CK-4	3.25	EA	104.00
1.000	EA	FF5020:I53	FILTER,FUEL FILTER	14.36	EA	14.36
1.000	EA	FF5269:I53	FUELFLTR,FILTER-FUEL	16.81	EA	16.81
1.000	EA	WF2074:I53	FILTER,WATER FILTER	31.10	EA	31.10
8.000	EA	ZSH9406706021G:ISL	COOLANT, SHELLZONE AF/C 50/50	10.45	EA	83.60
1.000	EA	1801191C91:IH	KT THRMO,PKG. THERMOSTAT & SE	123.07	EA	123.07
1.000	EA	1664886C1:IH	HOSE ASSY RDTR LOWER	26.58	EA	26.58
1.000	EA	1814927C1:IH	BELT-V AIR COMPRESSOR	25.67	EA	25.67
2.000	EA	FLTBT17700:IH	BELT-V 17/32 TW X 70 EL	19.26	EA	38.52
2.000	EA	TEC121E:I81	PLUG	2.55	EA	5.10
1.000	EA	FREIGHT	EY6393101	30.64	EA	30.64
1.000	EA		OIL HOSE	39.39	EA	39.39
1.000	EA	ZSH9406706021G:ISL	COOLANT, SHELLZONE AF/C 50/50	10.45	EA	10.45
1.000	EA	PER29208:CQ	RIGHT STUFF-5oz	15.95	EA	15.95
2.000	EA	FLTAHVBC14:IH	BRAKE,FLEETRITE AEROSOL HIGH V	3.60	EA	7.20

LABOR SUBTOTAL:	2880.00
PARTS SUBTOTAL:	2930.22
MISC SUBTOTAL.:	2480.00
COUPON SUBTOTAL.:	0.00
EPA FEE SUBTOTAL.:	4.00
SHOP SUPPLIES FEE.:	244.80
MACHINE CHARGE.:	25.00
JOB SUBTOTAL.:	8564.02

Employee(s) on above job :

SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY (USD)
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350109	15171886	801-254-0451	67528-Jason Rough	

Job 44 CORES

CORES

Sales Qty	UOM	Item number	Item description	COR Unit rate	Per	Extension
- 6.000	EA	735094C91-C1:IH	NOZZLE AMBAC R BODY CODE-CORE	RET	22.61- EA	135.66-
LABOR SUBTOTAL:				0.00		
PARTS SUBTOTAL:				135.66	CR	
MISC SUBTOTAL.:				0.00		
COUPON SUBTOTAL.:				0.00		
EPA FEE SUBTOTAL.:				0.00		
SHOP SUPPLIES FEE.:				0.00		
MACHINE CHARGE.:				0.00		
JOB SUBTOTAL.:				135.66	CR	

Employee(s) on above job :

 INTERSTATE BILLING SERVICE NUMBER : R581302 AUTHORIZATION: CL2506

REMIT TO:

INTERSTATE BILLING SERVICE
 P.O. BOX 2208
 DECATUR AL 35609
 US

*TOTAL LABOR:	3130.00
*TOTAL PARTS:	2794.56
*TOTAL MISC.:	2480.00
*TOTAL COUPON.:	0.00
*TOTAL EPA.:	8.00
*TOTAL SHOP.:	276.05
*TOTAL MACHINE:	25.00

SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY (USD)
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